

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

**This is to certify that:** **RISHI LASER LIMITED**

No.1236, Alandi Markal Road, Village-Markal, Tal. Khed  
India - Pune - 412 105, INDIA

is qualified to perform welding work within the range of certification of:  
**Certification Level CL 2 according to EN 15085-2**

**Field of application:** New build of components and parts for railway vehicles (except design)

- self-supporting equipment boxes
- supporting frames for internal parts
- external machine equipment parts
- entrance doors

**Range of certification:**

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	8	t = 1,5 - 16 mm	./.
141	8	t = 1,5 - 10 mm	./.
21	8	t = 2 - 3 mm	./.
78	8	t = 2 - 4 mm d = 4 - 10 mm	./.

**Responsible welding coordinator:** Mr.Mahantappa Loni, born: 25.09.1976, Level A  
**Deputy with equal rights:** Mr.Manoj Kumar Vishwakarma, born: 30.06.1977, Level B  
**Additional deputies:** see reverse  
**Comments:** see reverse  
**Certificate no.:** TÜVRh/15085/CL2/143/0/2009  
**Valid:** from 02.04.2009 to 01.04.2012  
**Issued on:** 14.05.2009  
**Auditor:** Dipl.-Ing. A. Makowka




**Cologne, 14.05.2009**  
(Place, Date)

**Dipl.-Ing. A.Makowka**  
(Head / Representative of certification body, name and signature)

General regulations (see reverse)

**TÜV Rheinland Industrie Service GmbH**  
Manufacturer certification body according DIN EN 15085-2  
Am Grauen Stein, D-51105 Cologne

## **General regulations**

according to EN 15085-2

### **Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this Certificate may revoke the Certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards;
- there are justified doubts as to the proper welding coordination according to the stated standards;
- no recognized welding coordinator is available any longer;
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available;
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards;
- other conditions according to the stated standards are no longer satisfied;
- the manufacturer certification body was refused an opportunity to perform the annual verification;
- the welding manufacturer waives the Certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **three months** before the end of the period of validity of the current certificate.

### **Comments:**

**No-one**

### **Distribution list:**

1. Applicant (original)
2. Internet-Database
2. Files